

# Paten Paikot\_Heinola-Liiga



|                         |            |                         |            |                       |            |
|-------------------------|------------|-------------------------|------------|-----------------------|------------|
| Oil Pattern Distance:   | 37 Feet    | Reverse Brush Drop:     | 37 Feet    | Oil Per Board:        | 40 uL      |
| Forward Oil Total:      | 14.16 mL   | Reverse Oil Total:      | 9.08 mL    | Volume Oil Total:     | 23.24 mL   |
| Forward Boards Crossed: | 354 Boards | Reverse Boards Crossed: | 227 Boards | Total Boards Crossed: | 581 Boards |

|    | Start | Stop | Loads | Speed | Crossed | Start | End  | Feet | T.Oil |
|----|-------|------|-------|-------|---------|-------|------|------|-------|
| 1  | 2L    | 2R   | 2     | 10    | 74      | 0.0   | 2.0  | 2.0  | 2960  |
| 2  | 6L    | 6R   | 2     | 10    | 58      | 2.0   | 4.0  | 2.0  | 2320  |
| 3  | 7L    | 7R   | 2     | 10    | 54      | 4.0   | 6.0  | 2.0  | 2160  |
| 4  | 8L    | 8R   | 2     | 10    | 50      | 6.0   | 8.0  | 2.0  | 2000  |
| 5  | 9L    | 9R   | 2     | 10    | 46      | 8.0   | 10.0 | 2.0  | 1840  |
| 6  | 10L   | 10R  | 1     | 10    | 21      | 10.0  | 11.0 | 1.0  | 840   |
| 7  | 11L   | 11R  | 1     | 10    | 19      | 11.0  | 12.0 | 1.0  | 760   |
| 8  | 12L   | 12R  | 1     | 10    | 17      | 12.0  | 13.0 | 1.0  | 680   |
| 9  | 13L   | 13R  | 1     | 10    | 15      | 13.0  | 14.0 | 1.0  | 600   |
| 10 | 2L    | 2R   | 0     | 18    | 0       | 14.0  | 29.0 | 15.0 | 0     |
| 11 | 2L    | 2R   | 0     | 30    | 0       | 29.0  | 37.0 | 8.0  | 0     |

Conditioner:  
Type In or Select  
One

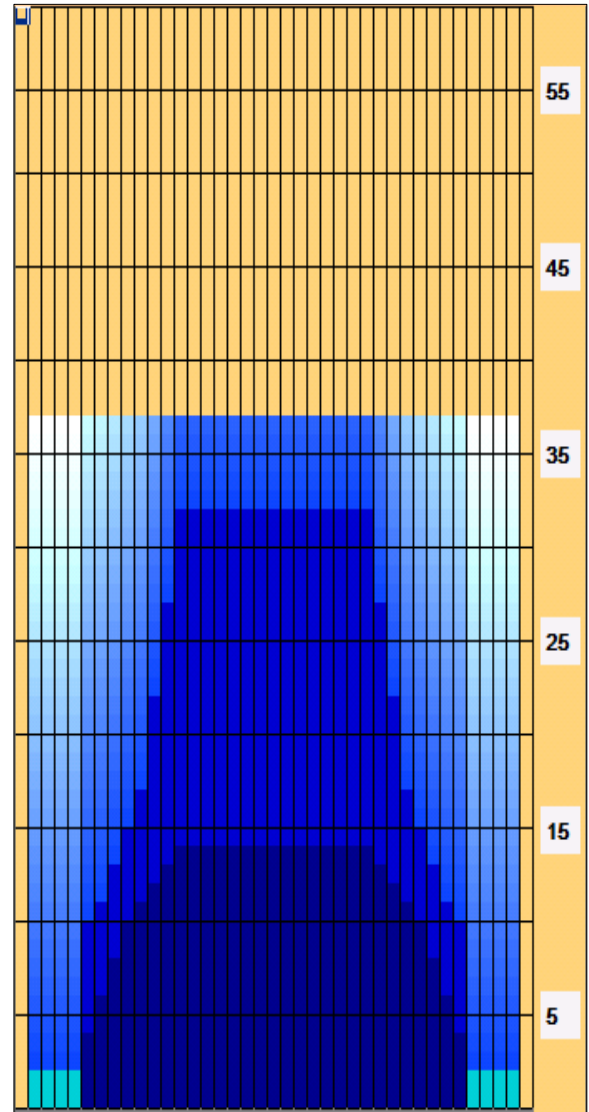
TransferType:  
Type In or Select  
One

Forward

Reverse

Combined

Buff



|    | Start | Stop | Loads | Speed | Crossed | Start | End  | Feet | T.Oil |
|----|-------|------|-------|-------|---------|-------|------|------|-------|
| 1  | 2L    | 2R   | 0     | 30    | 0       | 37.0  | 32.0 | -5.0 | 0     |
| 2  | 13L   | 13R  | 2     | 18    | 30      | 32.0  | 27.0 | -5.0 | 1200  |
| 3  | 12L   | 12R  | 2     | 18    | 34      | 27.0  | 22.0 | -5.0 | 1360  |
| 4  | 11L   | 11R  | 2     | 18    | 38      | 22.0  | 17.0 | -5.0 | 1520  |
| 5  | 10L   | 10R  | 1     | 18    | 21      | 17.0  | 15.0 | -2.0 | 840   |
| 6  | 9L    | 9R   | 1     | 18    | 23      | 15.0  | 13.0 | -2.0 | 920   |
| 7  | 8L    | 8R   | 1     | 18    | 25      | 13.0  | 11.0 | -2.0 | 1000  |
| 8  | 7L    | 7R   | 1     | 14    | 27      | 11.0  | 10.0 | -1.0 | 1080  |
| 9  | 6L    | 6R   | 1     | 14    | 29      | 10.0  | 9.0  | -1.0 | 1160  |
| 10 | 2L    | 2R   | 0     | 10    | 0       | 9.0   | 0.0  | -9.0 | 0     |

This Pattern Up Loaded From Slot # 3 In Lane Machine On 2.10.2013 12:30

| Item             | 3L-7L:18L-18R        | 8L-12L:18L-18R      | 13L-17L:18L-18R     | 18L-18R:17R-13R      | 18L-18R:12R-8R      | 18L-18R:7R-3R        |
|------------------|----------------------|---------------------|---------------------|----------------------|---------------------|----------------------|
| Description      | Outside Track:Middle | Middle Track:Middle | Inside Track:Middle | Middle: Inside Track | Middle:Middle Track | Middle:Outside Track |
| Track Zone Ratio | 6.58                 | 1.52                | 1                   | 1                    | 1.52                | 6.58                 |

